

Part #	Description	Replaces OEM Part #	List Price
Valves - John Deere			
13007	Early B (1000 - 95999) / BR Intake	B362R	21.00
13008	Early B (1000 - 95999) / BR Exhaust	B363R, B2878R	33.00
00218	Late B (96000 & Up) / 50 Intake	B1792R, B2863R	20.00
00219	Late B (96000 & Up) / 50 Exhaust	B1793R, B2503R	23.00
13011	Early A (410000 - 487999) / AR Intake	A454R	25.00
13010	Early A (410000 - 487999) / AR Exhaust	A588R, A4239R	31.00
00172	Late A (488000 & Up) / 60 Intake	A4193R, A2334R	27.00
00171	Late A (488000 & Up) / 60 Exhaust	A3618R, A2335R	33.00
00619	520 / 530 Intake	B3749R	20.00
00618	520 / 530 Exhaust	B3750R	28.00
00621	620 / 630 Intake	A5627R	27.00
00620	620 / 630 Exhaust	R20246R	40.00
00651	R / 70 Diesel Intake	R57R	37.00
00610	720 / 730 Gas Exhaust	R2709R, R20247	50.00
00611	720 / 730 Gas Intake	R2708R	40.00
00613	720 / 730 Diesel Intake	F3213R	42.00
00612	R / 70 / 720 / 730 Diesel Exhaust	F3214R	55.00
00684	70 Gas Intake	F1219R	37.00
00685	70 Gas Exhaust	F1220R	48.00
13029	80 / 820 / 830 Intake	R1336R	40.00
13027	80 / 820 / 830 Exhaust	R1337R	64.00
13031A	Early D (30400 - 109943) Intake & Exhaust	D944R	70.00
13030	Late D (109944 & Up) Intake & Exhaust	AD2379R, D3411R, D3121R, D1723R, D2287R	83.00
13012	GP Intake & Exhaust	C1012R	62.00
13009	Early G (1000 - 12999) Intake	F51R	64.00
13009E	Early G (1000 - 2600) Exhaust	F52R	70.00
13158	Early G (2601 - 9560) Exhaust	F389R	61.00
13158S	Early G (9561 - 12999) Exhaust	F532R	64.00
00653	Late G (13000 & Up) Intake	F577R	40.00
00652	Late G (13000 & Up) Exhaust	F578R	65.00
13159	H Intake	H115R	19.00
13170	H Exhaust	H116R, H1110R	24.00
00663	M / 40 / 320 / 330 Intake	M100T	20.00
00662	M / 40 / 320 / 330 Exhaust	M101T	22.00
00617	420 / 430 / 440 Intake	M3153T	16.00
00616	420 / 430 / 440 Exhaust	M3154T	24.00
00131	L & LA Exhaust	L822T	20.00
00132	L & LA Intake	L821T	14.00

Part #	Description	Replaces OEM Part #	List Price
Valves - Rumely			
	12-20 (K)		85.00
	15-25 (L)		85.00
	20-30 (W)		85.00
	16-30 (H)		85.00
	20-40 (G)		132.00
Valves - Misc			
13186	Hart Parr 18-36 Intake & Exhaust	9379	60.00
00242	W9 IHC Intake	52824-D	18.00
13272	Titan 10-20 Intake & Exhaust		71.00
13187	Valve Blank (3/8 Stem, 2-1/8 Head, 9-5/8 Length, .110 Margin, 45 Degrees)		33.00
13150	Valve Blank (3/8 Stem, 2-1/2 Head, 9-5/8 Length, .150 Margin, 30 Degrees)		47.00
13245	Valve Blank (3/8 Chrome Stem, 1.8 Stainless Head, 8-1/2 Length, 45 Degrees)		33.00
13339	Valve Blank (5/16 Stem, 1-3/4 Head, 9 Length, 45 Degrees)		23.00
13278	Valve Blank (5/16 Stem, 2 Head, 8-1/2 Length, 45 Degrees)		23.00
13328	Valve Blank (11/32 Stem, 1-5/8 Head, 8-1/2 Length, 45 Degrees)		22.00
13279	Valve Blank (11/32 Stem, 2 Head, 8-1/2 Length, 45 Degrees)		23.00
13242	Valve Blank (3/8 Chrome Stem, 2 Head, 8-1/2 Length, 45 Degrees)		29.00
13423	Valve Blank (3/8 Chrome Stem, 2 Stainless Head, 9 Length, 45 Degrees)		39.00
13236	Valve Blank (3/8 Chrome Stem, 2-1/4 Head, 8-1/2 Length, 45 Degrees)		31.00
13353	Valve Blank (13/32 (.402) Stem, 2 Head, 10 Length, 45 Degrees)		34.00
13228	Valve Blank (7/16 Stem, 2 Head, 10 Length, 45 Degrees)		39.00
13227	Valve Blank (7/16 Stem, 2-1/4 Diesel Intake Steel Head, 10 Length, 45 Degrees)		43.00
13372	Valve Blank (7/16 Stem, 2-1/4 Diesel Intake Steel Head, 11 Length, 45 Degrees)		44.00
13167	Valve Blank (7/16 Stem, 2-1/4 Stainless Head, 10-1/2 Length, 45 Degrees)		57.00
13281	Valve Blank (7/16 Stem, 2-1/2 Head, 10 Length, 45 Degrees)		48.00
13422	Valve Blank (7/16 Stainless Stem, 2-1/2 Stainless Head, 10 Length, 45 Degrees)		58.00
13166	Valve Blank (7/16 Stem, 2-7/8 Head, 10-1/2 Length, 45 Degrees)		58.00
13282	Valve Blank (7/16 Stem, 3-1/8 Head, 10-1/2 Length, 45 Degrees)		54.00
13352	Valve Blank (29/64 (.451) Stem, 2-1/4 Head, 10 Length, 45 Degrees)		43.00
13395	Valve Blank (1/2 Stem, 2-1/4 Diesel Exhaust Steel Head, 10-1/2 Length, 45 Degrees)		55.00
13229	Valve Blank (1/2 Stem, 2-1/2 Head, 10 Length, 45 Degrees)		54.00
13090	Valve Blank (1/2 Stem, 3 Head, 10-1/2 Length, .150 Margin, 30 Degrees)		64.00
13090A	Valve Blank (1/2 Stem, 3 Head, 10-1/2 Length, .150 Margin, 45 Degrees)		54.00
13351	Valve Blank (9/16 Stem, 3-1/8 Head, 14 Length, 45 Degrees)		85.00
13297	Valve Blank (5/8 Stem, 3-1/4 Head, 11 45 Degrees)		110.00
13296	Valve Blank (11/16 Stem, 3.5 Head, 11 Length, 45 Degrees)		85.00

Part #	Description	Replaces OEM Part #	List Price
13346	Valve Blank (3/4 Stem, 4 Head, 16-1/2 Length, 45 Degrees)		97.00
VB5	Valve Blank (7/8 Stem, 3-3/4 Head, 11-1/2 Length, 30 Degrees)		35.00
VB6	Valve Blank (7/8 Stem, 4-7/16 Head, 11-1/2 Length, 30 Degrees)		55.00
Valve Guides - John Deere			
VG1	Early B (1000 - 95999) / BR	B358R	12.00
VG11	Late B (96000 & Up) / 50	B1927R	15.00
VG2	Early A (410000 - 487999) / AR	A35R	19.00
VG3	520 / 530	B3757R	12.00
VG4	620 / 630	A5707R	15.00
VG5	Late A (488000 & Up) / R / 60 / 70D / 720D / 730D / 80 / 820 / 830	A2467R	15.00
VG6	Early D (30400 - 109943)	86R	26.00
VG7	Late D (109944 & Up)	D1719R	18.00
VG8	GP	C246R	15.00
VG9	Early G (1000 - 12999)	F509R	22.00
VG10	Late G (13000 & Up)	F727R	18.00
VG27	G Pulling Tractor w 1/2 valve		16.00
VG12	M / 40 / 320 / 330	M40T	15.00
VG13	420 / 430 / 440	M3036T	15.00
VG14	H	H589R	12.00
VG15	70 Gas	F1222R	18.00
VG22	Late A (488000 & Up) / R / 60 / 70G / 70D / 720D / 730D / 80 / 820 / 830 - w 7/16 valve		14.00
VG16	L / LA	L826T	9.00
VG18	720 / 730 Gas	F3169R	17.00
Valve Guides - Misc			
VG20	Hart Parr 18-36	9516	23.00
VG25	16-30 Rumely		97.00
VG26	20-40 Rumely		97.00
VG31	60 / 65 Caterpillar		24.00
VG32	70 / 75 Caterpillar		28.00
VG28	2 Flange, 1/2 ID, 1.127 OD (head), 3.138 head length, 6.3 overall length		48.00
VG29	2 Flange, 9/16 ID, 1.127 OD (head), 3.138 head length, 6.3 overall length		48.00

Part #	Description	Replaces OEM Part #	List Price
Valve Springs - John Deere (10% stronger than OEM springs)			
VS1	Early B (1000 - 95999) / BR	B365R	15.00
VS3	Late B (96000 & Up) / 50 Without Rotators	B1794R	15.00
VS2	A / AR / 60 Without Rotators	A356R	15.00
VS4	GP	C2109R	15.00
VS5	G / 70 Gas Without Rotators	F53R	18.00
VS6	Early D (30400 - 109943)	485R	15.00
VS7	Late D (109944 & Up)	D1724R	18.00
VS8	520 / 530	B3751R	15.00
VS9	A / 60 With Rotators / 620 / 630	A4936R	15.00
VS10	70 / 720 / 730 Diesel	F2143R	15.00
VS11	R / 80 / 820 / 830	R1338R	15.00
VS12	M / 40 / 320 / 330 / 420 / 430	M102T	6.00
VS13	H	H117R	15.00
VS14	70 With Rotators / 720 / 730 Gas	F1114R	15.00
VS15	L & LA	L4593T	9.00
VS16	Late B (96000 & Up) / 50 With Rotators	B3331R	15.00
Valve Springs - Misc			
VS20	Hart Parr 18-36, 12-24 (20% stronger than OEM)	9800	15.00
VS21	U Allis - Will fit other early Allis engines as well (25% stronger than OEM)		20.00
VS22	Rumely Oil Pull 12-20K, 16-30H, 15-25L, 20-30W		22.00
VS23	Rumely Oil Pull 20-40G		22.00
VS32	20-40 Case		18.00
VS33	12-20 Cross Motor Case		18.00
VS35	15-27 Cross Motor Case		15.00
VS28	25-45 Cross Motor Case		15.00
VS25	10-20 IHC Titan		15.00
VS26	12-25, 25-50 Avery		15.00
VS27	40-80 Avery		20.00
VS30	25 Fairbanks		22.00
VS31	25-50 Huber		18.00
VS38	30-60 Aultman Taylor		18.00
Valve Spring Retainer - John Deere			
VR1	Early A (410000 - 487999) / AR	A245R	30.00
VR2	GP	C1604R	30.00
VR3	Early B (1000 - 95999) / BR	B366R	15.00
VR4	G (1000 & Up)	F54R	19.00
VR7	Pulling Tractors 1.8 OD - 3/8 Valve Stem - Use Big Block Chevy Locks		22.00
Valve Spring Retainer - Misc			
VR5	10-20 IHC Titan		26.00

Part #	Description	Replaces OEM Part #	List Price
Valve Spring Retainer Locks - John Deere (Sold by the pair)			
RL1	Late A (488000 & Up / AR / 60 / 70 / 720 / 730 / R / 80 / 820 / 830	A2332R	19.00
RL3	Early A (410000 - 487999) / AR	A130R	20.00
RL4	Early D (30400 - 109943)	D896R	32.00
RL6	Late D (109944 & Up) / G (1000 & Up)	D1720R	20.00
RL5	GP	C1605R	21.00
RL7	Early B (1000 - 95999) / BR		2.00
RL8	Late B (96000 & Up) / 50		2.00
Valve Spring Retainer Locks - Misc			
RL9	10-20 IHC Titan		22.00
Valve Seats Inserts - John Deere			
VSI1	Early & Late B Intake (1-1/2 X 1-3/4 X 1/4)		7.50
VSI2	Early & Late B Exhaust (1-3/8 X 1-5/8 X 7/32)		7.50
VSI3	Early A Intake (1-7/8 X 2-1/4 X 1/4)		14.00
VSI4	Early A Exhaust (1-5/8 X 2 X 1/4)		19.00
VSI16	Late A Intake (1-15/16 X 2-1/4 X 1/4)		15.00
VSI17	Late A Exhaust (1-3/4 X 2-1/16 X 9/32)		14.00
VSI5	Early & Late G Exhaust (2-1/8 X 2-1/2 X 9/32)		19.00
VSI6	GP Intake & Exhaust / Early & Late G Intake (2-3/16 X 2-11/16 X 9/32)		23.00
VSI7	Early D Intake & Exhaust (2-5/16 X 2-11/16 X 9/32)		26.00
VSI8	Late D Intake & Exhaust (2-1/4 X 2-3/4 X 9/32)		29.00
VSI9	80 / 820 / 830 Intake (without injector sleeve) (2-1/4 X 2-11/16 X 1/4)		28.00
VSI12	80 / 820 / 830 Intake (with injector sleeve) (2-1/4 X 2-11/16 X 7/32)		28.00
VSI10	80 / 820 / 830 Exhaust (1-13/16 X 2-3/16 X 1/4)		19.00
VSI13	720 / 730 Diesel Intake (2-3/16 X 2-1/2 X 1/4)		21.00
VSI14	R / 70 / 720 / 730 Diesel Exhaust (1-11/16 X 1-15/16 X 1/4)		18.00
VSI15	R / 70 Diesel Intake (2-1/16 X 2-7/16 X 9/32)		23.00
Valve Seats Inserts - Misc			
VSI7	18-36 Hart Parr Intake & Exhaust (2-5/16 X 2-11/16 X 9/32)		26.00
VSI19	2-1/2 X 3 X 5/16		28.00
VSI20	2-1/4 X 2-5/8 X 1/4		23.00
VSI25	2-1/4 X 2-5/8 X 9/32		26.00
VSI27	2-1/4 X 2-11/16 X 5/16		30.00
VSI21	2 X 2-3/8 X 9/32		16.00
VSI18	2-5/16 X 2-3/4 X 9/32		26.00
VSI26	2-3/8 X 2-15/16 X 3/8		26.00
VSI24	2-3/8 X 3 X 3/8		28.00
VSI28	2-1/2 X 2-7/8 X 9/32		24.00
VSI22	2-11/16 X 2-15/16 X 1/4		35.00
VSI29	2-7/8 X 3-1/4 X 5/16		31.00
VSI23	3-1/8 X 3-13/16 X 5/16		42.00

Part #	Description	Replaces OEM Part #	List Price
Piston Ring Sets - John Deere			
PR14	H (3-9/16 X 1/8 Compression - 1/4 Oil) - 6 Compression, 2 Oil		77.00
PR11	Early B (4-1/4 X 3/16) - 6 Compression, 2 Oil		90.00
PR11-45	Early B (4-1/4 X 3/16 + .045) - 6 Compression, 2 Oil		90.00
PR12	B (4-1/2 X 3/16) - 6 Compression, 2 Oil		110.00
PR12-45	B (4-1/2 X 3/16 + .045) - 6 Compression, 2 Oil		110.00
PR13	Late B (4-11/16 X 3/16 Compression - 5/16 Oil) - 8 Compression, 2 Oil		120.00
PR13-45	Late B (4-11/16 X 3/16 Compression - 5/16 Oil + .045) - 8 Compression, 2 Oil		120.00
PR13-90	Late B (4-11/16 X 3/16 Compression - 5/16 Oil + .090) - 8 Compression, 2 Oil		140.00
PR-40	B Power Block (5 X 1/8 Compression - 1/4 Oil) - 6 Compression, 2 Oil		170.00
PR10	Late A (5-1/2 X 3/16 Compression - 5/16 Oil) - 8 Compression, 2 Oil		170.00
PR10-45	Late A (5-1/2 X 3/16 Compression - 5/16 Oil + .045) - 8 Compression, 2 Oil		170.00
PR10-90	Late A (5-1/2 X 3/16 Compression - 5/16 Oil + .090) - 8 Compression, 2 Oil		208.00
PR7	Early A (5-1/2 X 1/4) - 8 Compression, 2 Oil		170.00
PR7-45	Early A (5-1/2 X 1/4 + .045) - 8 Compression, 2 Oil		170.00
PR-23	A Power Block (6 X 1/8 Compression - 3/16 Oil) - 6 Compression, 2 Oil		249.00
PR6	R (5-3/4 X 1/8 Comp - 1/4 Oil) - 8 Compression, 2 Oil		220.00
PR6-45	R (5-3/4 X 1/8 + .045 Comp - 1/4 Oil) - 8 Compression, 2 Oil		268.00
PR3	GP (5 3/4 X 3/16) - 8 Compression, 2 Oil		170.00
PR3-45	GP (5 3/4 X 3/16 + .045) - 8 Compression, 2 Oil		170.00
PR3-60	GP (5 3/4 X 3/16 + .060) - 8 Compression, 2 Oil		170.00
PR3-90	GP (5 3/4 X 3/16 + .090) - 8 Compression, 2 Oil		170.00
PR1	GP (6 X 1/4) - 8 Compression, 2 Oil		198.00
PR1-45	GP (6 X 1/4 + .045) - 8 Compression, 2 Oil		198.00
PR1-90	GP (6 X 1/4 + .090) - 8 Compression, 2 Oil		198.00
PR2	D (6-1/2 X 5/16) - 8 Compression, 2 Oil		215.00
PR2-45	D (6-1/2 X 5/16 + .045) - 8 Compression, 2 Oil		215.00
PR2-90	D (6-1/2 X 5/16 + .090) - 8 Compression, 2 Oil		215.00
PR4	D (6-3/4 X 1/4) - 8 Compression, 2 Oil		225.00
PR4-45	D (6-3/4 X 1/4 + .045) - 8 Compression, 2 Oil		225.00
PR4-90	D (6-3/4 X 1/4 + .090) - 8 Compression, 2 Oil		225.00
PR5	G (6-1/8 X 1/4) - 8 Compression, 2 Oil		215.00
PR5-45	G (6-1/8 X 1/4 + .045) - 8 Compression, 2 Oil		215.00
PR5-90	G (6-1/8 X 1/4 + .090) - 8 Compression, 2 Oil		215.00
PR5-125	G (6-1/8 X 1/4 + .125) - 8 Compression, 2 Oil		230.00
PR-43	G Power Block (6-1/2 X 1/8 Compression - 1/4 Oil) - 6 Compression, 2 Oil		225.00
PR9	70 / 720 / 80 / 820 Straight Top Ring (6-1/8 X 1/8 Comp - 1/4 Oil) - 8 Comp, 4 Oil		242.00
PR9-45	70 / 720 / 80 / 820 Straight Top Ring (6-1/8 X 1/8 Comp - 1/4 Oil + .045) - 8 Compression, 4 Oil		242.00
PR9-90	70 / 720 / 80 / 820 Straight Top Ring (6-1/8 X 1/8 Comp - 1/4 Oil + .090) - 8 Compression, 4 Oil		262.00
PR9K	720 / 730 / 820 / 830 Keystone Top Ring (6-1/8 X 1/8 Comp - 5/32 keystone - 1/4 Oil) - 6 Compression, 2 Keystone, 4 Oil		326.00

Part #	Description	Replaces OEM Part #	List Price
PR9K-45	720 / 730 / 820 / 830 Keystone Top Ring (6-1/8 X 1/8 Comp - 5/32 keystone - 1/4 Oil + .045) - 6 Compression, 2 Keystone, 4 Oil		326.00

Part #	Description	Replaces OEM Part #	List Price
Piston Ring Groove Spacers			
RGS4	4-1/2		5.00
RGS1	5-1/2		9.00
RGS5	5-3/4		9.00
RGS2	6-1/2		11.00
RGS3	6-3/4		9.00
Wrist Pins - John Deere			
WP29	B (1000-59999) (std)		39.00
WP18	B (1000-59999) (.010 oversize)		50.00
WP31	B (60000 – 95999) (std)		44.00
WP17	B (60000 – 95999) (.010 oversize)		44.00
WP27	B (960000 & 200999) (std)		44.00
WP16	B (960000 & 200999) (.010 oversize)		39.00
WP30	B (201000 & up) / 50 (.010 oversize)		50.00
WP10	Early D (.010 oversize)		64.00
WP21	Early D (.020 oversize)		64.00
WP32	Late D (std)		64.00
WP11	Late D (.010 oversize)		64.00
WP22	Late D (.020 oversize)		64.00
WP12	Early GP w/1 tapered hole (.010 oversize)		64.00
WP23	Early GP w/1 tapered hole (.020 oversize)		64.00
WP13	Late GP w/1 tapered hole (.010 oversize)		64.00
WP24	Late GP w/1 tapered hole (.020 oversize)		64.00
WP40	G (std)		64.00
WP25	G (.010 oversize)		64.00
WP28	Early A (.015 oversize)		53.00
WP26	Late A (.010 oversize)		64.00
WP34	H (.010 oversize)		44.00
WP41	720 / 730 / 80 / 820 / 830 Diesel (std)		88.00
Wrist Pins - Misc			
WP14	25-50 Avery (.010 oversize)		120.00
WP15	40-80 Avery (std & .010 oversize)		125.00
WP33	16-30 Rumely (stepped / .015 oversize)		125.00
WP36	16-30 Rumely (straight / .010 oversize)		125.00
Injector Tubes - John Deere			
IT1	R / 70D / 720D / 80	AF3190R	308.00
	O-ring	R1225R	5.00
Clutch Springs - John Deere			
CS1	80 / 820 / 830	R1860R	6.00
Pushrod Tubes - John Deere			
PT1	A (410000 - 487999)	A2052R	32.00
PT2	B (1000 - 95999)	B1290R	32.00
PT3	B (96000 & Up)	B1800R	32.00

Part #	Description	Replaces OEM Part #	List Price
Exhaust Manifold & Head Studs			
ST5	Head Stud 3/4 x 7-7/16 (JD D, R, 820, 830)		26.00
ST15	Manifold Stud 3/8-16 X 1-1/2		3.00
ST17	Manifold Stud 3/8-16 X 2		4.00
ST18	Manifold Stud 3/8-16 X 2-1/2		4.00
ST19	Manifold Stud 3/8-16 X 3		4.00
ST7	Manifold Stud 7/16-14 X 2		5.00
ST3	Manifold Stud 7/16-14 X 3		7.00
ST9	Manifold Stud 7/16-14 X 3-1/2		5.00
ST13	Manifold Stud 7/16-14 X 4-3/8		13.00
ST10	Manifold Stud 7/16-14 X 4		12.00
ST1	Manifold Stud 7/16-14 X 4-3/4		17.00
ST8	Manifold Stud 7/16-14 X 5-3/8		15.00
ST14	Manifold Stud 7/16-14 X 5-1/2		14.00
ST2	Manifold Stud 7/16-14 X 5-3/4		17.00
ST4	Manifold Stud 7/16-14 x 6-1/8		17.00
ST6	Manifold Stud 1/2-13 X 1-3/4		6.00
ST11	Manifold Stud 1/2-13 x 2		6.00
ST20	Manifold Stud 1/2-13 X 2-1/4		6.00
ST16	Manifold Stud 5/8-11 X 2-1/2		6.00

Part #	Description	Replaces OEM Part #	List Price
Gasket Sets - John Deere			
GS10	D (30400 - 109943) Overhaul Set		232.50
GS11	D (109944 & Up) Overhaul Set		232.50
GS49	D (109944 & Up) Manifold Gasket		32.00
GS12	A (410000 - 487999) & AR / AO (250000 - 259999) Head Set		173.00
GS25	A (410000 - 487999) & AR / AO (250000 - 259999) Overhaul Set		261.00
GS13	A (488000 - 583999) & AR / AO (260000 - 271999) Head Set		110.00
GS39	A (488000 - 583999) & AR / AO (260000 - 271999) Overhaul Set		236.25
GS53	A (584000 & up) & AR/AO (272000-281999) Head Set		109.00
GS21	A (584000 & up) & AR/AO (272000-281999) Overhaul Set		236.00
GS14	B (1000 - 59999) & BR / BO (325000 - 328999) Head Set		173.00
GS23	B (1000 - 59999) & BR / BO (325000 - 328999) Overhaul Set		270.00
GS48	B (60000 - 95999) & BR / BO (329000 & Up) Head Set		153.00
GS16	B (60000 - 95999) & BR / BO (329000 & Up) Overhaul Set		233.00
GS15	B (96000 & 200999) Head Set		108.00
GS24	B (201000 & Up) Head Set		103.00
GS22	B (201000 & Up) Overhaul Set		172.00
GS17	G (1000 - 7099) Overhaul Set		180.00
GS18	G (7100 & Up) Overhaul Set		180.00
GS43	Early GP Manifold Gasket		42.50
GS19	H Head Set		127.00
GS19F	H Overhaul Set		202.50
GS38	50 Head Set		135.00
GS36	50 Overhaul Set		233.00
GS47	520 / 530 Head Set		149.00
GS33	60 Head Set		156.00
GS31	60 Overhaul Set		300.00
GS20	620 / 630 Head Set		162.00
GS40	620 / 630 Overhaul Set		311.00
GS41	70 Gas Head Set		197.00
GS37	70 Gas Overhaul Set		311.00
GS29	720 Gas Head Set		234.00
GS28	720 Gas Overhaul Set		330.00
GS34	70 / 720 / 730 Diesel Head Set		180.00
GS35	720 / 730 Diesel Overhaul Set		330.00
GS32	80 / 820 / 830 Head Set		207.00
GS30	80 / 820 / 830 Overhaul Set		413.00

Part #	Description	Replaces OEM Part #	List Price
John Deere 4 Cylinder Starting Engine Parts			
SE10	Engine Overhaul Kit with Sleeves (Sleeves, Pistons, Rings, Wrist Pins, Wrist Pin Clips, Rods, Main Bearings, Gaskets and Seals)		1,892.00
SE12	Valve Trains Kit (Intake & Exhaust Valves, Valve Springs & Valve Guides		234.00
SE13	Set of 4 Pistons with Rings, Wrist Pins & Wrist Pin Clips (std)		700.00
SE14	Std Main Bearings for 1-1/8 Crankshaft		65.00
SE14-1	.010 Main Bearings for 1-1/8 Crankshaft		65.00
SE14-2	.020 Main Bearings for 1-1/8 Crankshaft		65.00
SE14-3	.030 Main Bearings for 1-1/8 Crankshaft		65.00
SE21	Std Main Bearings for 1-1/2 Crankshaft		65.00
SE21-1	.010 Main Bearings for 1-1/2 Crankshaft		65.00
SE21-2	.020 Main Bearings for 1-1/2 Crankshaft		65.00
SE21-3	.030 Main Bearings for 1-1/2 Crankshaft		65.00
SE20	Wrist Pin	F1811R	38.00
SE22	Standard Ring Set	AF1994R	\$96.00
SE23	Standard Sleeve	F1869R	\$98.00
SE52	Sleeve O-ring		\$5.00
SE24	Connecting Rod (std)		\$130.00
SE24-1	Connecting Rod (.010 undersize)		\$130.00
SE24-2	Connecting Rod (.020 undersize)		\$130.00
SE82	Connecting rod lock plate	F1808R	\$10.00
SE27	Intake Valve	F1848R	\$17.00
SE28	Exhaust Valve (stainless steel)	F3217R	\$20.00
VG17	Valve Guide	F3531R	9.00
SE29	Valve Spring	F20129R	9.00
SE30	Valve Spring Retainer Locks (pair)	F1851R	10.00
SE44	Thrust Washer 1-1/8 Mains	F1843R	25.00
SE61	Thrust Washer for 1-1/2 Mains		51.24
SE49	Front / Rear Crankshaft Seal for 1-1/8 Mains		11.00
SE50	Crankshaft Rear Seal for 1-1/2 Mains		18.00
SE33	Water Pump Shaft		24.00
SE34	Water Pump to Cylinder Tube	F1967R	12.00
SE45	Water Pump Packing		18.00
SE46	Water Pump Seal		12.00
SE35	Water Pump Shim Gasket	F1965R	5.00
SE36	Oil Pump Shim Gasket (.006 Thick)	F1865R	5.00
SE38	Timing Cover Gasket	F1787R	14.50
SE62	Distributor Spark Plug Wire Grommet		1.50
SE63	Distributor Cover Gasket		3.50
SE40	Coil	X9295	80.00
SE69	Coil Core		15.50
SE41	Points	X9021	30.00

Part #	Description	Replaces OEM Part #	List Price
SE42	Condenser	X9263	17.00
SE64	Spark Plug Wire Set		34.00
	Reground Crankshaft		300.00
SE43	Carburetor Kit		42.00
SE87	Carburetor Float		55.00
SE51	70D / 730D Gasket Set		305.45
SE66	Rocker Arm Shaft seal		6.70
SE67	Head Gasket		39.00
SE68	Intake Gasket		18.00
SE73	Valve Cover Gasket		16.10
SE60	Clutch Disc Return Spring		4.00
SE74	Flywheel Ring Gear		99.00
John Deere R Starting Engine Parts			
SE21	Main Bearing		65.00
SE21-2	Main Bearing (.020 undersize)		65.00
SE75	Rod Bearing (std)		79.00
SE47	Rod Bearing (.020 undersize)		79.00
SE48-2	Set of 2 Pistons with Rings (.020 oversize)		262.00
SE57	Intake Valve	R785R	17.00
	Exhaust Valve	R786R	22.00
VG19	Valve Guide	R691R	8.00
SE70	Valve Spring		8.00
SE54	Gasket Set		340.94
SE71	Head Gasket		29.45
SE72	Head Bolt Lead Washer		1.22
R790	Engine Mounting Gasket		24.00
R624	Main Bearing Shim Gasket (pair)		24.00
SE55	Std Ring Set		42.00
SE61	Thrust Washer		51.24
SE65	Rear Crank Seal		33.00
SE74	Flywheel Ring Gear		99.00